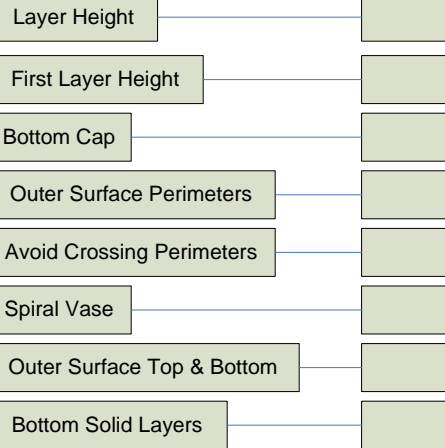


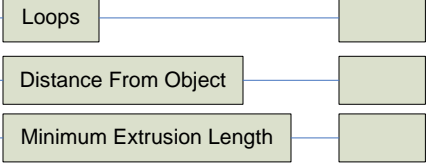
GENERAL

Layers & Surface

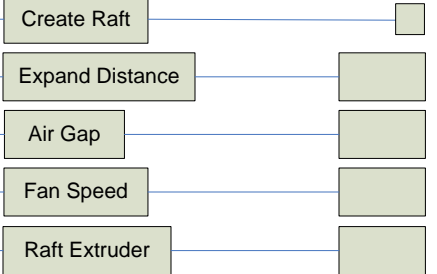


Skirt & Raft

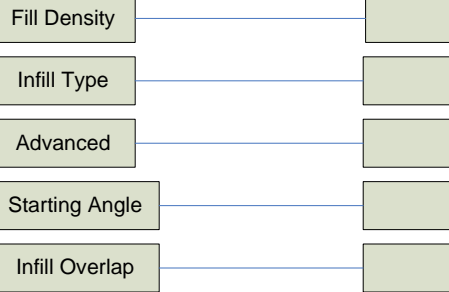
Skirt



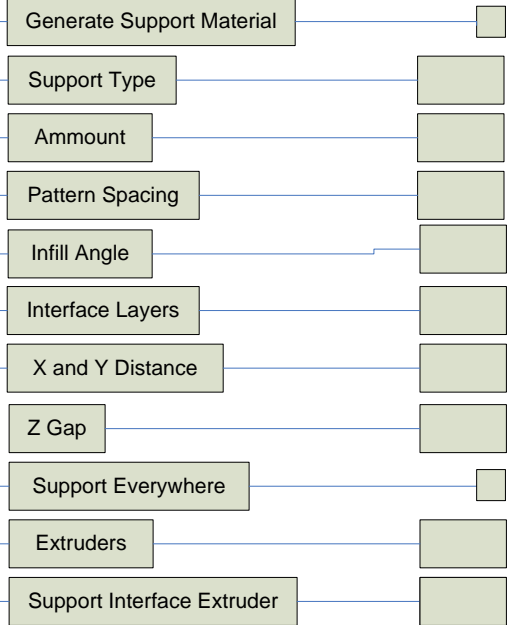
Raft



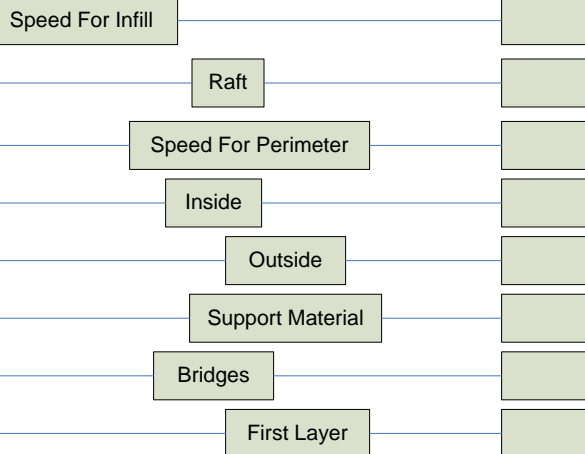
INFILL



Support Material



SPEED



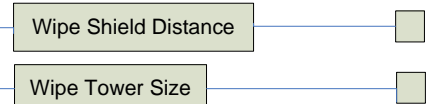
Repair

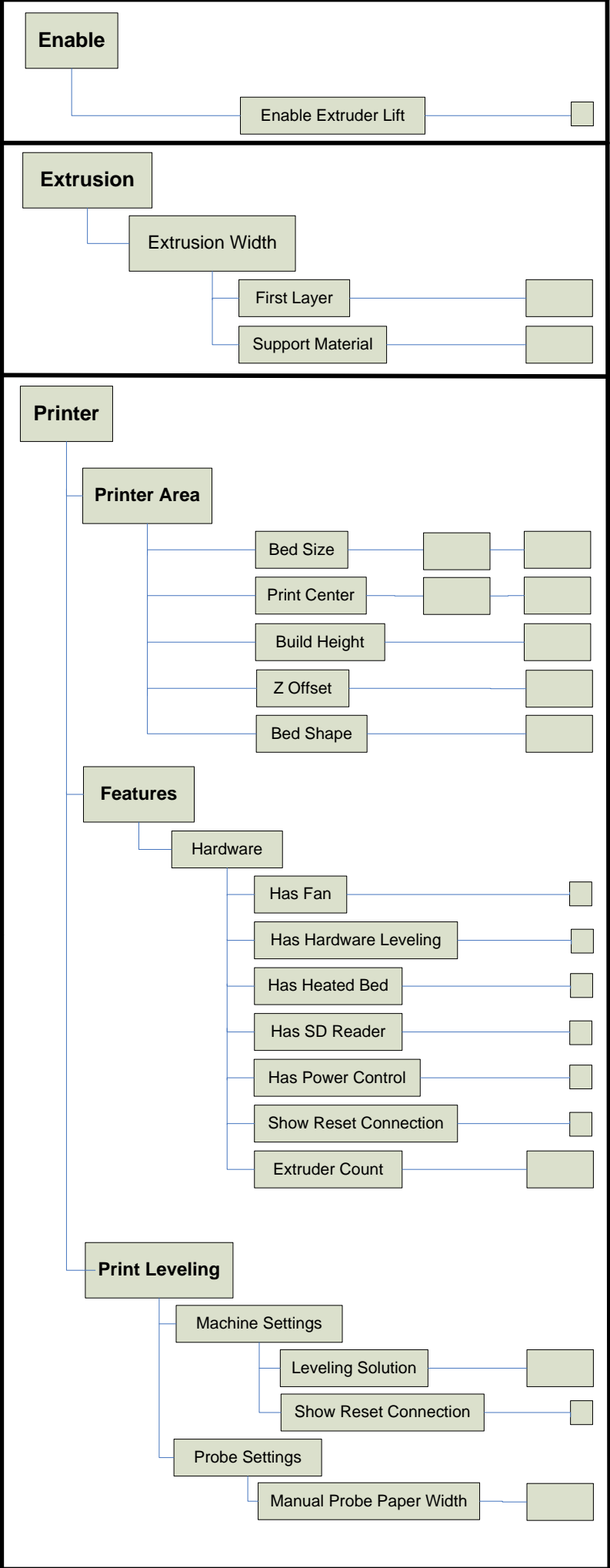
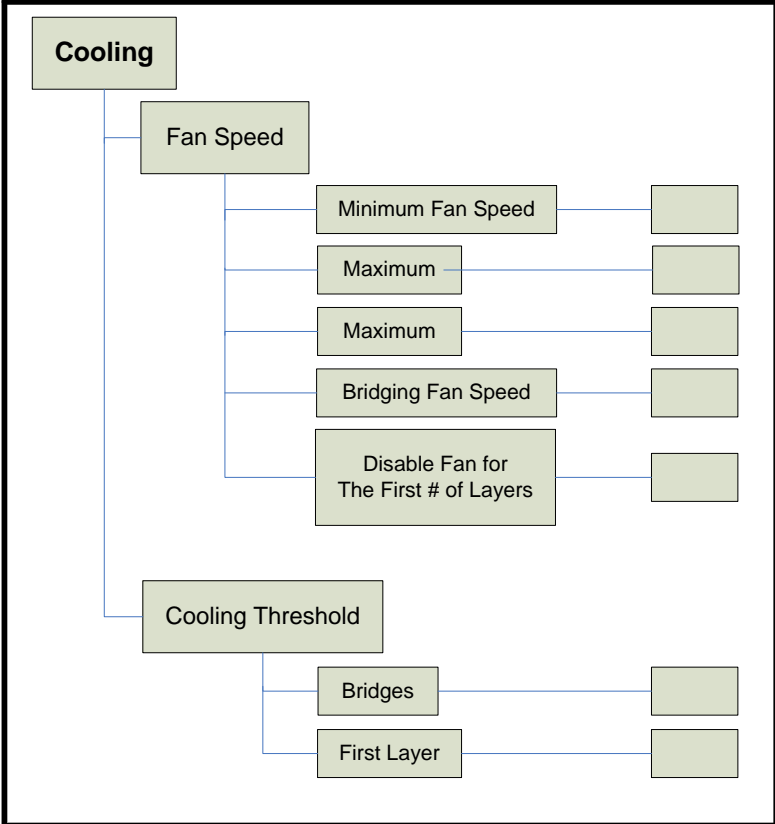
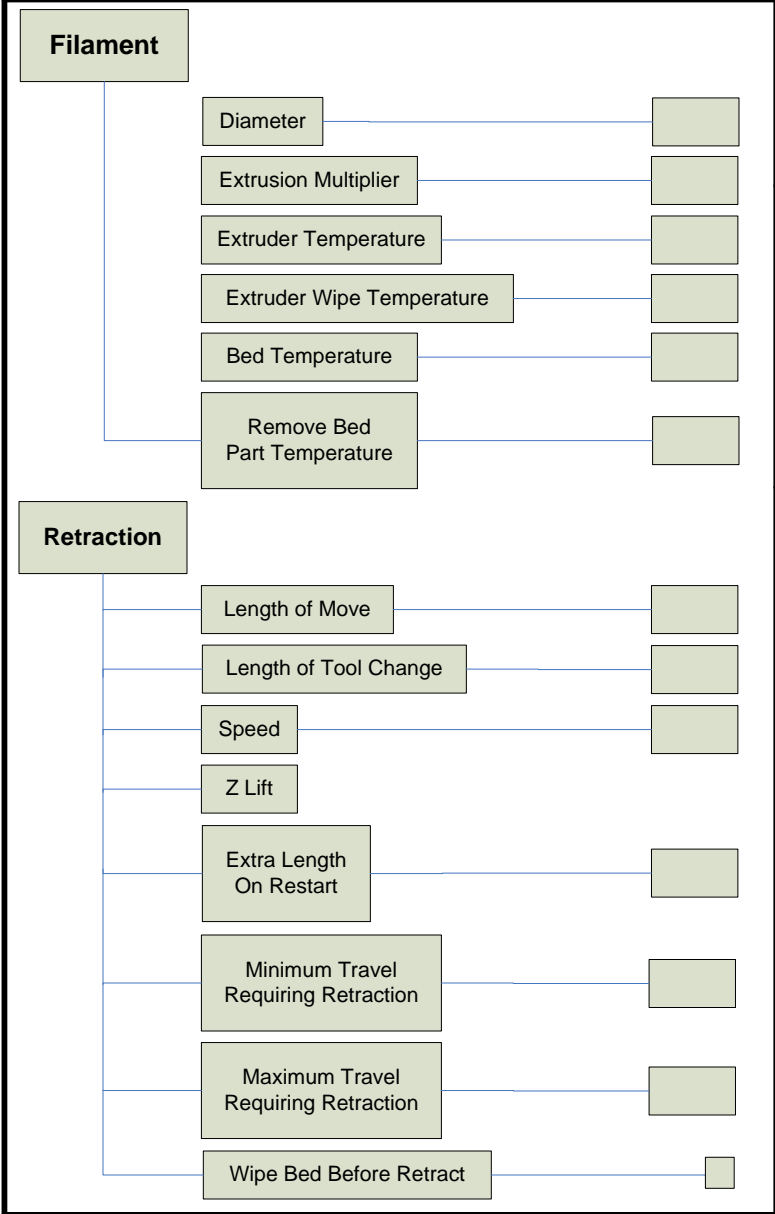


Output Options



Multiple Extruders





Custom G Code

Start G-Code

End G-Code

Tool Change G-Code

Pause G-Code

Resume G-Code

Cancel G-Code

On Connect G-Code

Extruder

Nozzle Diameter

Extruder Offset

EEPROM Settings

Baudrate

Filament Printed [mm]

Printer Active [s]

Max. inactive time [ms,0=off]

Stop Stepper after inactivity [ms,0=off]

Steps per mm

Max. feed rate [mm/s]

Homing feed rate [mm/s]

Max. Jerk [mm/s]

X Home pos [mm]

Y Home pos [mm]

Z Home pos [mm]

X Max. Length [mm]

Y Max. Length [mm]

Z Max. Length [mm]

Acceleration [mm/s²]

Travel Acceleration [mm/s²]

Diagonal Rod Length [mm]

Horizontal Radius [mm]

Segments for Travel

Segments for Printing

Tower X Endstop Offset [steps]

Tower Y Endstop Offset [steps]

Tower Z Endstop Offset [steps]

Alpha A (210)

Alpha B (330)

Alpha C (90)

Delta Radius A (0)

Delta Radius B (0)

Delta Radius C (0)

Z-Probe Height

Z-Probe Speed

Z-Probe x-y=Speed

Z-Probe Offset X

Z-Probe Offset Y

Z-Probe X1

Z-Probe Y1

Z-Probe X2

Z-Probe Y2

Z-Probe X3

Z-Probe Y3

Autolevel Active (1/0)

Bed Heat Manager [0-3]

Bed PID Drive Max.

Bed PID Drive Min.

Bed PID P-Gain

Bed PID I-Gain

Bed PID D-Gain

Bed PID Max. Value [0-255]

Extr. 1 Steps per [mm]

Extr. 1 Max. Free Rate [mm/s]

Extr. 1 Start Free Rate [mm/s]

Extr. 1 Acceleration Free Rate [mm/s²]

Extr. 1 Heat Manager [0-3]

Extr. 1 PID Drive Max.

Extr. 1 PID Drive Min.

Extr. 1 PID P-Gain/dead time

Extr. 1 PID I-Gain

Extr. 1 PID D-Gain

Extr. 1 PID Max Value [0-255]

Extr. X-Offset [steps]

Extr. Y-Offset [steps]

Extr. Temp. Stabilize time [s]

Extr.Temp. for retraction when heating [C]

Extr. Dist. To retract when heating [mm]

Extruder Cooler Speed[0-255]

Advance L [0=off]